Tolerance classes ST

for the thickness of calendered webs
in accordance with DIN ISO 3302-1

Nominal dimension (mm)		Tolerance class ST 1	Tolerance class ST 2	Tolerance class ST 3
above	up to and including	(mm)	(mm)	(mm)
0	1	± 0.15	± 0.20	± 0.25
1	1.6	± 0.15	± 0.25	± 0.35
1.6	2.5	± 0.20	± 0.35	± 0.40
2.5	4	± 0.25	± 0.40	± 0.50
4	6.3	± 0.35	± 0.50	± 0.70
6.3	10	± 0.40	± 0.70	± 0.80
10	16	± 0.50	± 0.80	± 1.00

above	up to	(%)	(%)	(%)
16	-	± 3.5	± 5.0	± 7.0

Tolerance classes SW

for the width of calendered webs
in accordance with DIN ISO 3302-1

Nominal dimension (mm)		Tolerance class SW 1	Tolerance class SW 2	Tolerance class SW 3
over	up to and including	(mm)	(mm)	(mm)
630	1000	± 20	± 25	± 30
1000	1600	± 30	± 40	± 50

over	up to	(%)	(%)	(%)
1600	-	± 2	± 2.5	± 3

All information is provided in accordance with DIN ISO 3302-1 – subject to change without notice.